

Work Order ID 66493

Thursday, February 17, 2011 8:05:51 AM

Page 1

Item ID: D412-726-141

Accept

Setup Start

Revision ID:

Stop

Item Name: Wearplate LH

Start Date: 2/17/2011 Start Qty: 3.00

Cust Item ID:

Required Date: 2/28/2011 Req'd Qty: 3.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-726-142 CHG001

8/10/2017

HJ 65CL 11-02-17

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/2/17 B2 S

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/2017

(B)

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Item ID: D412-726-141

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Start Date: 2/17/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 2/28/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
	Memo	0.00							
	Identify and pack for shipping as per PPP D412-726-141 □ Location: <u>600</u> □ PPP Rev: _____								
140 QC	QC21- Final Inspection - Work Order Release	0.00							
	Memo	0.00							
	Quality Control								

11/2/17

11/02/22

ME
11-02-18

Picklist Print

Thursday, February 17, 2011 8:05:48 AM

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Work Order ID: 66493

Parent Item: D412-726-141

Parent Item Name: Wearplate LH

Start Date: 2/17/2011

Required Date: 2/28/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 05.05.12 New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-5A Bolt		Purchased	No			120	Each	1,052.000	40	120			

Location	Loc Qty	Loc Code
ST350	1052	
115016	352	
115371	500	
116632	200	

AN960JD10L Washer	NAS1149D0332J	Purchased	No			120	Each	32.0000	40	120			
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Location	Loc Qty	Loc Code
ST335	32	
104885	16	
109632	16	

D3315-1 Wearplate		Manufactured	No			120	Each	10.0000	1	3			
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Location	Loc Qty	Loc Code
ST496	10	
52225	3	
64548	7	

D3315-3 Wearplate		Manufactured	No			120	Each	5.0000	1	3			
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Location	Loc Qty	Loc Code
ST496	5	
64553	5	

Picklist Print

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Parent Item: D412-726-141



Parent Item Name: Wearplate LH

Start Date: 2/17/2011

Required Date: 2/28/2011

Start Qty: 3.00

Required Qty: 3.00

D3315-5

Manufactured No

120

Each

3.0000



Wearplate



11/2/17 SP 32

Location

Loc Qty

Loc Code

ST496A

3

64554

3

3

REFERENCE ONLY**4.0 WEIGHT AND BALANCE**

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST

Qty -111	Qty -141	Qty -142	Qty -211	Qty -241	Part Number	Description
X					D412-726-111	WEARPLATE KIT (205/212/412 Standard Skidtubes)
	X				D412-726-141	WEARPLATE KIT (205/212/412 Standard Skidtubes), LH
		X			D412-726-142	WEARPLATE KIT (205/212/412 Standard Skidtubes), RH
			X		D412-726-211	WEARPLATE KIT (412 Float Skidtubes)
				X	D412-726-241	WEARPLATE KIT (412 Float Skidtubes), LH/RH
1	1				D3315-1	WEARPLATE (LH FWD)
1		1			D3315-2	WEARPLATE (RH FWD)
1	1				D3315-3	WEARPLATE (LH CENTER)
1		1			D3315-4	WEARPLATE (RH CENTER)
1	1				D3315-5	WEARPLATE (LH AFT)
1		1			D3315-6	WEARPLATE (RH AFT)
			2	1	D3321-1	WEARPLATE (LH FWD, RH MIDDLE)
			2	1	D3321-2	WEARPLATE (RH FWD, LH MIDDLE)
			2	1	D3321-3	WEARPLATE (AFT END)
80	40	40	80	40	AN3-5A	BOLT
80	40	40	80	40	AN960JD10L	WASHER

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Revision: **B**
 Date: 06.03.08